

**2020**  
**Southern California Collegiate Football Officials Association**  
**Summer Study Guide**  
**Answer Key**

1	F	1-4-5 (New 2020)	26	T	2-3-7 & 9-1-18 (New 2019)
2	T	2-27-12 (New 2020)	27	T	9-1-6-b (New 2019)
3	T	9-1-3 & 9-1-4	28	F	9-1-9
4	T	10-2-2-d-1-a	29	F	7-1-2-5
5	T	3-1-1 (New 2020)	30	T	3-1-3-e (New 2019)
6	T	4-1-3 & 2-27-14	31	F	6-4-1
7	F	7-3-8 Penalty	32	T	6-5-3
8	F	3-5-3 (New 2020)	33	T	6-1-8
9	T	3-1-1 (New 2020)	34	F	1-4-5 (New 2020)
10	T	9-2-1-XI	35	T	6-1-10 (New 2019)
11	T	6-3-14 (New 2020)	36	F	10-2-2-b
12	T	6-1-10 (New 2019)	37	F	10-2-5 (New 2020)
13	T	2-3-7 & 9-1-18 (New 2019)	38	T	2-3-7 & 9-1-18 (New 2019)
14	F	7-3-9-e	39	T	CFO Sideline Bulletin (02/17)
15	F	9-1-6-b (New 2019)	40	T	9-1-9-b
16	T	Rule 9-2-1-b-1	41	T	3-5-3 (New 2020)
17	T	9-1-6 <i>Exception 1</i>	42	F	3-4-3 AR VI
18	T	CFO Sideline Bulletin (02/17)	43	F	6-1-8
19	T	9-2-2 (New 2020)	44	T	9-1-15
20	T	6-1-3 AR III	45	T	10-2-2-e-1
21	F	9-1-7-c	46	F	6-3-14 (New 2020)
22	F	10-2-3 AR V	47	F	9-2-2 (New 2020)
23	T	9-1-4 <i>Note:1</i>	48	F	9-1-18 & 9-1-4 (New 2019)
24	T	10-2-5 (New 2020)	49	F	9-2-5-I
25	T	1-4-5 (New 2020)	50	T	6-1-10 & 10-1-4 (New 2019)